



MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

MODEL G0498 9" X 49" 3-AXIS CNC MILLING MACHINE

Product Dimensions:

Weight..... 2376 lbs.
 Length/Width/Height.....56-1/2 x 60-1/2 x 87-1/2 in.
 Foot Print (Length/Width)..... 37 x 24 in.

Shipping Dimensions:

Type..... Wood Crate
 Content..... Machine
 Weight..... 2846 lbs.
 Length/Width/Height..... 62-1/2 x 66-1/2 x 99 in.

Electrical:

Power Requirement..... 220V, 3-Phase, 60 Hz
 Switch..... Toggle On/Off Magnetic
 Switch Voltage..... 220
 Minimum Circuit Size..... 15A
 Plug Included..... No

Motors:

Main

Type..... TEFC Capacitor Start Induction
 Horsepower..... 3
 Voltage..... 220
 Prewired..... Variable, Numeric Co
 Phase..... Three
 Amps..... 7.6
 Speed..... 1755
 Cycle..... 60
 Number Of Speeds..... 220
 Power Transfer V-Belt Drive
 Bearings..... Shielded and Lubricated

Main Specifications:

Operation Info

Spindle Travel.....	5 in.
Swing.....	20.5 in.
Longitudinal Table Travel.....	29.12 in.
Cross Table Travel.....	12.20 in.
Vert. Table Travel.....	14-1/2 in.
Knee Travel.....	14-1/2 in.
Ram Travel.....	18 in.
Ram Swivel Angle.....	45 deg.
Head Swivel.....	90 deg.
Max. Dist Spindle To Table.....	18 in.
Drilling Cap For Cast Iron.....	1.25 in.
Drilling Cap For Steel.....	7/8 in.
No. Of Vert. Spindle Speeds.....	Numeric Control
Range Of Vert. Spindle Speeds.....	50-5000 RPM
No. Of Longitudinal Feeds.....	Numeric Control
Feed Rate.....	276 in./min.
Quill Dia.....	3.35 in.
Quill Feed Rates.....	276 in./min.

Table Info

Table Length.....	49 in.
Table Width.....	9 in.
Table Thickness.....	1.73 in.
No. Of T Slots.....	3
T Slots Width.....	16 mm
T Slots Height.....	1.06 in.
T Slots Centers.....	2.5 in.
Stud Size.....	1/2 in.

Spindle Info

Spindle Taper.....	NT30
Spindle Size.....	2.67 OD in.
Spindle Sleeve Diameter.....	3.33 OD in.
End Milling Cap.....	1 in.
Face Milling Cap.....	5 in.
Draw Bar Diameter.....	19 mm
Draw Bar TPI.....	1/2-13
Draw Bar Length.....	25.1 mm
Spindle Bearings.....	Angular Contact Bearings

Lead Screw Info

Lead Screw Diameter.....	X & Y 25, Z 20 mm
Lead Screw TPI.....	5
Lead Screw Length.....	X60.5, Y25, Z12.3 in.

Construction

Spindle Housing Const.....	Steel
Table Const.....	Precision Ground Cast Iron
Head Const.....	Meehanite Casting
Column Const.....	Meehanite Casting
Base Const.....	Meehanite Casting
Paint.....	Urethane

Other Specifications:

Country Of Origin Taiwan
Warranty 1 Year
Serial Number Location Data Label on Headstock
Assembly Time 45 min.

Features:

CNC Controller: Centroid M400s Complete
Precision Ball Screws, C5 Class, Double Nuts for X & Y Axis, Single Nut for Z Axis
Solid State Hard Drive, Floppy Drive, RS-232, USB and Ethernet Connections
Operators Console 15" Display with Push Button Control Functions
DC310, 3-Axis DC Servo Amplifier with integrated PLC for Control of Coolant, Lubrication and Spindle
Servo Motors, Three 29 in./lb. DC with Encoder and Direct-Wired Motor Cables
Software: Conversational, Cutter Radius Compensation, Drilling Cycles, Multi Range Spindle, G-Code Backplot
Automatic Lubrication
Chrome Plated Precision Ground Quill
Turcite for X & Y-Axis, Meehanite Castings
Multiple Knee, Table and Ram Locks for High Rigidity
Hardened and Ground Column and Knee Ways
Table Surface Hardened and Ground
Work Lamp, Coolant System, Way Chip Protectors, Drawbar, Toolbox & Standard Accessories