



MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

MODEL G7942 5 SPEED BABY DRILL PRESS

Product Dimensions:

Weight..... 43 lbs.
Length/Width/Height..... 16-1/4 x 9 x 23 in.
Foot Print (Length/Width)..... 12-1/2 x 8 in.

Shipping Dimensions:

Type..... Cardboard
Content..... Machine
Weight..... 44.85 lbs.
Length/Width/Height..... 14 x 18 x 9 in.

Electrical:

Switch..... Toggle On/Off with Safety Lock Tab
Switch Voltage..... 110V
Cord Length..... 8-1/2 ft.
Cord Gauge..... 16 gauge
Minimum Circuit Size..... 10 amp
Plug Included..... Yes

Motors:

Main

Type..... TEFC Capacitor Start Induction
Horsepower..... 1/3 HP
Voltage..... 110V
Prewired..... 110V
Phase..... Single
Amps..... 2A
Speed..... 1720 RPM
Cycle..... 60 Hz
Number Of Speeds..... 1
Power Transfer V-Belt Drive
Bearings..... Shielded and Lubricated

Main Specifications:

Construction

Table Construction..... Precision Ground Cast Iron
Spindle Housing Construction..... Cast Iron
Column Construction..... Cylindrical Ground Steel Tubing
Head Construction..... Cast Iron
Base Construction..... Cast Iron
Paint..... Epoxy

Head Information

Head Swivel..... 360 deg.

Other Related Information

Base Length.....	12 in.
Base Width.....	7-1/2 in.
Quill Diameter.....	1.680 in.
Depth Stop Type.....	Threaded Rod with Positive Stop
Column Diameter.....	1.810 in.

Spindle Information

Spindle Taper.....	JT#33
Spindle Travel.....	2 in.
Dist From Spindle To Column.....	4-1/8 in.
Dist From Spindle To Table.....	9-1/4 in.
Dist From Spindle To Base.....	12-3/4 in.

Table Information

Table Length.....	6-1/2 in.
Table Width.....	6-1/2 in.
Table Thickness.....	7/8 in.
Floor To Table Height.....	5-1/2 - 11-1/4 in.
Vertical Table Movement.....	Crank Handle Operate
Table Swing.....	360 deg.
Table Tilt.....	Left and Right 90 deg.
Table Swivel Around Center.....	360 deg.
Table Swivel Around Column.....	360 deg.
Maximum Movement Of Work Table.....	5-3/4 in.
No. Of T Slots.....	2
T Slot Width.....	5/8 in.
T Slot Length.....	5 in.

Operation Information

Swing.....	8 in.
Drilling Capacity.....	1/2 in. in Steel
No Of Spindle Speeds.....	5
Range Of Spindle Speeds.....	620, 1100, 1720, 2340, 3100 RPM
Drill Chuck Type.....	B16 Key Chuck
Drill Chuck Size.....	1/64-1/2 in. (1-13mm)

Other Specifications:

Country Of Origin	China
Warranty	1 Year
Serial Number Location	Data Label on Head

Features:

- Crank Handle Operated Rack and Pinion Vertical Table Movement
- Two T-Slots Accommodates 1/2" Clamping Kit
- Depth Gauge on Feed Handle Hub is in Inch Increments
- Precision Ground Cast Iron Table
- Table and Base are Cast Iron
- 5 Speeds
- Cushioned Grip Quill Handles
- 1/64"-1/2" Chuck